

The following will help you in determining how to program a Timeclock softener for regeneration. If you have a Demand system, this chart is not necessary as the control valve decides when to regenerate.

DETERMINE	EXAMPLE	YOUR CALCULATION
Hardness (in gpg)	<u>20</u>	_____
Iron & Manganese (in ppm - combined)	<u>2</u>	_____
Number of persons in the family	<u>4</u>	_____
Capacity of the softener (total grains)	<u>32,000</u>	_____
STEP #1: Figure number of gallons used per day # of people x "75"	<u>300</u>	_____
STEP #2: Figure Compensated Hardness gpg of Hardness + (ppm Iron/Manganese x "4")	<u>28</u>	_____
STEP #3: Figure total grains used per day Step #1 answer x Step #2 answer	<u>8,400</u>	_____
STEP #4: Figure Days between Regenerations Softener Capacity / Step #3 answer	<u>3.81</u>	_____

NOTE: Always round "down" to the next lowest number of days between regeneration when programming. In the example above, the answer was 3.81 days between regenerations. For a 32,000 Grain Capacity Softner you would set the softener to regenerate every "3" days.

TECHNICAL